

## **BLANK PAGE**

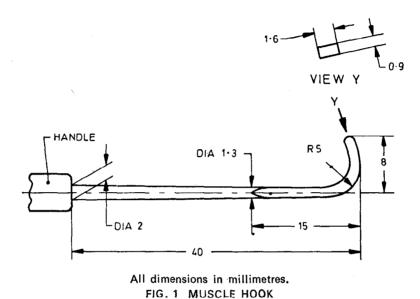




#### Indian Standard

# SPECIFICATION FOR MUSCLE HOOK

- 1. Scope Covers dimensional and other requirements for muscle hook used in eye surgery.
- 2. Shape and Dimensions As shown in Fig. 1.



**2.1** A deviation of  $\pm$  2.5 percent shall be allowed on all dimensions.

### 3. Material

- 3.1 Hook Shall be made of stainless steel conforming to Designation 20Cr13 or 30Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 3.2 Handle Shall conform to IS: 7783-1981 'General requirements for handles, instruments, eye surgery (first revision)'.
- 4. Requirements The hook shall be finished smooth and shall be free from burrs, pits, cracks, etc. The edges shall be even and rounded off. The shank of the hook shall be fixed to Type H1 handle conforming to IS: 7783-1981. When the hook is fixed to handle of Type H1, the collar diameter shall be 3.2 mm. The silver soldering of the shank of the hook with the handle after push fitting shall be neat and sound. The hook shall be polished bright and passivated. The hook shall be uniformly hardened and tempered.
- 5. Hardness 380 to 420 HV.
- 6. Tests
- **6.1** Performance The hook shall be held against an edge. The handle shall be gripped between the fore fingers and the thumb. A moderate pull (force) shall be applied along the long axis of the instrument. On release of the force, the hook shall not show any permanent set.
- **6.2** Flexibility The handle shall be fixed in a vice so that the whole length of the blade protrudes out of the vice jaws in the horizontal plane and the hook tip faces upwards. A load of 1 kg shall be suspended from the tip of the hook for 2 minutes. During and at the end of the test, the hook shall not show any sign of damage or deflection.

### IS: 10390 - 1983

- **6.3** Corrosion Resistance The hook shall satisfy the boiling and autoclaving test as specified in IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments.
- 7. Marking Each instrument shall be marked with either the manufacturer's name or initials, or trade-mark and the country of manufacture.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing Each instrument shall be wrapped in moisture-proof paper or packed in a polyethylene bag avoiding contact with one another, or shall be packed as agreed to between the purchaser and the supplier. While packing the tip of the hook shall be suitably protected.